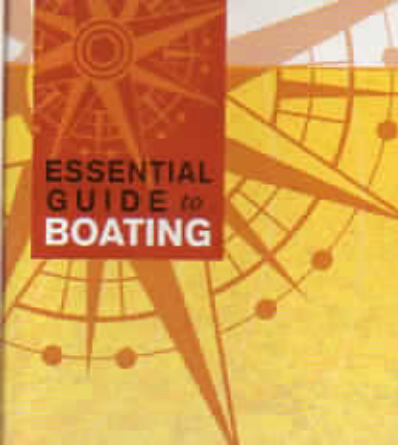


ESSENTIAL  
GUIDE *to*  
BOATING

# BOATING LESSONS YOU'LL NEVER FORGET

SAFETY, EMERGENCY AND SURVIVAL TECHNIQUES  
FROM REAL-LIFE DISASTER STORIES





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By  
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