

# TABLE OF CONTENTS

		SECTION 1 BASIC COMPETENCIES			
	1.	Learning Objectives	1		
	2.	Introduction	1		
Unit I	Participate in Workplace Communication				
	1.	Learning Objectives	3		
	2.	Introduction	4		
	3.	Obtain and Convey Workplace Information	5		
	4.	Participate in Workplace Meetings and Discussions	10		
	5.	Complete Relevant Work Related Documents	16		
	6.	Unit Summary	18		
	7.	Point of Discussion	18		
	8,	Multiple Choice Questions	19		
Unit 2	W	ork in a Team Environment			
	1.	Learning Objectives	21		
	2.	Introduction	22		
	3.	Describe Team Role and Scope	24		
	4.	Identify Own Role and Responsibility within Team	30		
	5,	Work as a Team Member	35		
	6.	Create a Positive Work Environment	36		
	7.	Unit Summary	. 39		
	8.	Point of Discussion	39		
	9.	Multiple Choice Questions	39		
Unit 3	PI	ractice Career Professionalism			
	1.	Learning Objectives	41		
	2.	Introduction	42		
	3.	Integrate Personal Objectives with Organizational Goals	43		
	4.	Set and Meet Work Priorities	49 54		
	5.	Maintain Professional Growth and Development			
	6.	Unit Summary	61		
	7.	Point of Discussion	62		
	8.	Multiple Choice Questions	62		
Unit 4	P	ractice Occupational Health and Safety			
		rocedures	92		
	1.	Learning Objectives	65		
	2.	Introduction	66		
	3.	Identify Hazards and Risks	67		

	4. Evaluat	e Hazards and Risks	75
	5. Contro	Hazards and Risks	79
		in OHS Awareness	84
		ımmary	88
		f Discussion	88
		le Choice Questions	88
	9	SECTION 2 COMMON COMPETENC	CIES
		ng Objectives	91
	2. Introd		91
Unit 5	Apply S	afety Practices	
Contract of	the same of the sa	ng Objectives	93
	2. Introd		94
		y Hazardous Area	95
		tive Clothing and Devices	100
		m Safe Handling of Tools, Equipment and Materials	103
		m First Aid	106
		re Extinguisher	108
		ummary	110
	Total Control of	of Discussion	111
		le Choice Questions	111
Unit 6	Interpret	Drawings and Sketches	
Crin O		g Objectives	113
	2. Introdu		114
	The Committee of the	Standard Alphabet of Lines	115
		Orthographic/ Isometric Views	119
	A CONTRACTOR OF THE PARTY OF TH	et Standard Drawing Symbols,	
		ional Tolerances and Notations	124
	6. Unit Su	mmary	128
	7. Point of	Discussion	129
	8. Multiple	e Choice Questions	129
Coit 7	Perform	Industry Calculations	
	1, Learni	ing Objectives	131
	2 Intr	oduction	732
	- P	erform Four Fundamental Operations	133
		erform Conversion of Units	134
	- 4. P	erform Calculations on Algebraic Expressions	141
	5. P	ompute Percentage and Ratio	143
		Init Summary	145
		oint of Discussion	146
		Aultiple Choice Questions	146
Unit	e Cont	ribute to Quality System	
Orn	1. 1	earning Objectives	149
		ntroduction	150
		nspect Work Done	15
		Apply Quality Standards to Work	159

	5.	Protect Company Property and Customer Interests		171
	6.	Unit Summary		177
	7.	Point of Discussion		178
		Multiple Choice Questions		178
	8.	Multiple Choice Questions		
Unit 9	US	e Hand Tools		181
Cimi	1.	Learning Objectives		
	2.	Introduction		182
	3.	Select Hand Tools		183
	4.	Use Hand Tools		188
	5.	Maintain Hand Tools		190
	6.	Unit Summary		201
	7.	Point of Discussion		202
	8.	Multiple Choice Questions		202
		and Wold Materials		
Unit 10		epare Weld Materials		205
	1.	Learning Objectives		206
	2.	Introduction		207
	3.	Set Up Cutting Equipment		214
	4.	Cut and Prepare Edge of Materials		217
	5.	Clean Surfaces and Edges		224
	6.	Prepare Welding Consumables		227
	7.	Prepare Welding Safety and Protective Equipment		232
	8.	Unit Summary		232
	9.	Point of Discussion		232
	10	. Multiple Choice Questions		
Unit 11	-5	et Up Welding Equipment		235
	1.			236
	2.	Introduction		237
	3.	Set Up Welding Machine		239
	4.	Set up Welding Accessories	- 4	241
	5.	Set up Welding Positioners, Jigs and Fixtures		244
	6.	T I IT I I TO STORY OF PRODUITED		
	7.			248
	8.	. Point of Discussion		249
	9			249
e seater a co		it Up Weld Materials		
Unit 12		The state of the s		251
	1			252
	2	Perform Tack Welding		255
		1111		260
				263
				265
				265
		- International Control of the Contr		26
	8	8. Multiple Choice Questions		
Unit 13	3	Repair Welds		26
		Learning Objectives		26
		2. Introduction		

	3.	Mark/locate weld defects	269	
	4.	Prepare Tools and Equipment	274	
	5.	Remove Defects	277	
	6.	Perform Re-welding	280	
	7.	Role Model	284	
	8.	Unit Summary	286	
	9.	Point of Discussion	286	
	10.	Multiple Choice Questions	286	
		SECTION 3 CORE COMPETENCIES		
	1.	Learning Objectives	289	
	2.	Introduction	289	
Unit 14	Weld Carbon Steel Plates Using Gtaw			
	1.	Learning Objectives	291	
	2.	Introduction	292	
	3.	Perform Root Pass	292	
	4.	Clean Root Pass	311	
	5.	Weld Subsequent/ Filling Passes	315	
	6.	Perform Capping	316	
	7.	Unit Summary	320	
	8,	Multiple Choice Questions	321	
Unit 15	We	eld Carbon Steel Pipes Using Graw		
	1.	Learning Objectives	323	
	2.	Introduction	324	
	3,	Perform Root Pass	325	
	4.	Clean Root Pass	339	
	5.	Weld Subsequent/ Filling Passes	342	
	6.	Perform Capping	344	
	7.	Job Role	347	
	8.	Unit Summary •	349	
	9.	Point of discussion	349	
	10.	Multiple Choice Questions	349	
	Ind	ex	351	

# INDEX

## A

Air pollution 70
Alternating current (AC) 230, 317
American Conference of Governmental Industrial Hygienists (ACGIH) 76, 227, 229
American Society of Mechanical Engineers (ASME) 120, 277
American welding society (AWS) 243
American Welding Society (AWS) 333
Arc welding 122, 125, 126
AWS (American Welding Society) 307

B

Body language 8, 9, 10, 15

# C

Career-Long Professional Learning 42, 43
Collaborative effort 25
Computer numerical control (CNC) 163
Contact to work distance (CTWD) 305
Control of Substances Hazardous to Health (COSHH) 162
Convex weld 125
Corporate measurement 47, 61
Cross-sectional notched area 275

# D

Decision-making techniques 45
Designated Work Group (DWG) 78
Designated Work Groups (DWGs) 78
Direct current (DC) 137, 230, 317, 340
Direct numerical control (DNC) 163
Double-V groove 125

### E

Effective team working 24
Electric shock 107
Electron beam welding 259
Equal employment opportunity (EEO) 16
Event proposal 235
Eve protection 81,82

F

Flameproof 101, 102 Flat position 243 Flux cored arc welding (FCAW) 295 Foster good communication 23 Friction stir welding 259

# G

Gas supply 187
Gas tungsten arc welding 272, 288
Gas tungsten arc welding (GTAW) 182, 207, 232, 254, 296, 304, 308, 313, 327, 351
Gas Tungsten Arc Welding (GTAW) 94, 110, 206, 271, 288
Grinding fixtures 244
GTAW, (Gas tungsten arc welding) 335

## H

Hazard 97, 99
Health and Safety Representatives (HSRs) 78
Heat Affected Zone (HAZ) 315
High frequency (HF) 96
High-visibility clothing 81

## 1

Inches per minute (IPM) 256, 314 International Labor Organization (ILO) 71

#### I

Joint health and safety committees (JHSCs) 85

## L

Left Hand Side (LHS) 142 Longitudinal stiffeners 245

# M

Manual metal arc (MMA) 125
Material Safety Data Sheets (MSDSs) 98, 111, 175
Maximizing profitability 45
Mechanical strength 260
Melt through symbol 126
Metal Active Gas (MAG) 167
MIG welding 200
Ministry of Environment and Forests, Gol (MAG)

Effective communication 22, 35

# Gas Tungsten Arc Welding: Intermediate

National Electrical Code (NEC) 71 National Fire Protection Association (NFPA) 71 National Organization for Competency Assurance (NOCA) 58

Nominal Diameter (ND) 334 Nominal Group Technique (NGT) 45 Nominal Pipe Size (NPS) 334 Non-verbal communication 5, 6, 10 Numerical control (NC) 163

# 0

Occupational Health and Safety (OHS) 80
Occupational safety and health administration (OSHA) 229
Occupational Safety and Health Administration (OSHA) 227
Open circuit voltage (OCV) 330
Orthographic drawing 121, 128

# P

Periodic safety 67 Personal achievement 23 Personal career 23 Personal protective equipment 70, 81, 83 Personal protective equipment (PPE) 81, 162, 185, 231 Personnel Action Form (PAF) 18 Physical communication 8 Physical hazard 82 Pictorial drawing 121 Planning-organizing-leading-controlling (P-O-L-C) 43 Plasma arc welding (PAW) 207, 232 Plasma Arc Welding (PAW) 206 Positive environment 7 Post weld heat treated (PWHT) 260 Potential hazards 97, 105 Preheating procedures 276 Preheat temperature 248, 249 Professional development 42, 54 Professional Review and Development (PRD) 42 Professional Update (PU) 42 Protective clothing 100

# 0

Quality control 154

R

Radiographic techniques 265 Rapid solidification 275 Regulators 186, 201 Remote visual inspection (RVI) 152 Reporting of Injuries, Diseases and Dangerous Occurrences Regulations (RIDDOR) 162 Respiratory protective equipment (RPE) 81 Responsibility matrix 22 Right Hand Side (RHS) 142

# S

Safety symbols 97
Self-contained breathing apparatus (SCBA) 82
Shielded metal arc (SMAW) 125
Shielded Metal Arc Welding (SMAW) 228
Short-term Exposure Limit (STEL) 76
SMAW, (Shielded metal arc welding) 335
Social media technology 23
Submerged arc welding (SAW) 295
Subsequent decision criteria 45
Successive Proportional Additive Numeration (SPAN) 47

# T

Team environment 22, 23, 24
Team objective 44
Technical drawing 116
Tensile strength 271, 275
Time-weighted Average (TWA) 76
Translucent tracing paper 124
Tungsten inert gas (TIG) 94, 110, 326
Tungsten Inert Gas (TIG) 150, 206

#### U

Ultra-violet (UV) 96, 111 Uniform Drawing System (UDS) 115 Unsafe tool 186

#### V

Verbal communication 6 Vessel Code 260

### W

Welding hand tools 194
Welding procedure qualification record 243
Welding procedure specification (WPS) 260
Welding Procedure Specification (WPS) 242
Weld process parameters (WPS). 155
Weld quality 265
Workplace communication 5,7
Workplace Hazardous Materials Information System (WHMIS) 85
Workplace Safety and Insurance Board (WSIB) 85

